

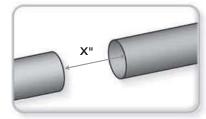
# **Walker® Flex Pipe**

How to Order, Measure and Cut

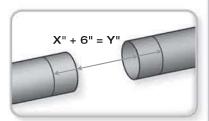


#### **How to Measure:**

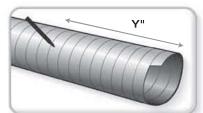
When you are ready to put Flex Pipe to use, follow these instructions for determining the length to cut the pipe. NOTE: All flexible metal tubing is measured fully extended.



Determine the length (X") of pipe needed for your application by measuring the gap between the two pipes you intend to connect.

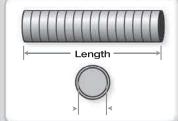


Allow a 3" overlap for each end (add 6" to the measurement from above). This is the length (Y") of Flex Pipe needed.



Measure distance needed from the far right side inward. Wrap area to be cut with duct tape.
Use a marker to draw a cut guide on the tape.
Flex Pipe is now ready to be cut. Cut through the tape. Remove tape from Flex Pipe before using.

# How to Order:



Determine your usage needs. Flex Pipe is sold in a variety of lengths, including precut lengths. All lengths range from 1" to 6" in diameter. Refer to the chart on the reverse side to determine your desired part number. Order by part number, not by the foot.

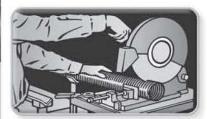
#### IMPORTANT:



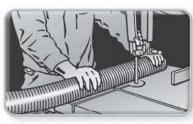
When measuring and cutting, keep the open side of the Flex Pipe to your right. To determine the open end, turn the end of the pipe toward you and look for the rings to wrap on top.

#### **How to Cut:**

There are three ways to cut Flex Pipe.
Select a method that suits your equipment.



CHOP SAW: For best results, use a 1/16" wide blade. Make sure the Flex Pipe has the open side facing to the right. Align and secure pipe so the cut guide lines up with the Chop Saw blade, and cut.



BAND SAW: For best results, use a no-set blade with 24/32 teeth/inch. Make sure Flex Pipe has the open side facing to the right. Align and secure pipe so the cut guide lines up with the Band Saw blade, and cut.



HACK SAW: For best results, use a no-set blade with 24/32 teeth/inch. Make sure Flex Pipe has the open side facing to the right. Align and secure pipe, and cut on the guide line.

#### **FLEX TUBING**

	6 FOOT LENGTHS					
I.D.	Stain.	Alz.	Ga	alv.		
1.0.	.012" Thickness	.018" Thickness	.015" Thickness	"018" Thickness		
11/2	-	_	46971†	_		
13/4	_	_	46972†	_		
2	-	_	46973†	_		
21/8	-	_	56026†	_		
21/4	ı	_	46974†	_		
21/2	1	_	46975†	_		
4	46917	46915	46911	46913		
5	46918	46916	46912	46914		

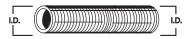
	10 FOOT LENGTHS§						
I.D.	Stain.	Alz. Ga		alv.			
	.012" Thickness	.018" Thickness	.015" Thickness	.018" Thickness			
2	49060	ı	49042	49077			
21/4	49061	-	49074	_			
21/2	49044	49081	49075	49078			
23/4	-	-	49076	49037			
3	49032	49105	49089	49028			
3½	49033	49106	49090	49029			
4	49034	49070	49091	49030			
5	49035	49071	49092	49031			
6	49063	_	_	49036			

	25 FOOT LENGTHS§					
I.D.	Stain.	Alz.	Ga	Galv.		
1.0.	.012" Thickness	"018" Thickness	"015" Thickness	"018" Thickness		
1	-	_	40000	_		
11/4	1	_	40001	_		
11/2	_	_	40002	50003		
15/8	ı	_	40013	_		
13/4	-	_	40003	50004		
2	-	_	40005	50005		
21/8	-	_	40014	_		
21/4	_	_	40006	50006		
2½	40031	_	40007	40030		
3	40020	50010	40008	40009		
3½	40021	50011	40024	40010		
4	40022	50012	40025	40011		
5	40023	50013	40026	40012		
6	50015	_	50009	50008		

- § Fully Extended
- † Packed 6 per carton, individually labeled.

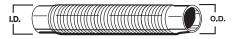
## **PRE-CUT FLEX HOSE**

Style ID - ID



	3" Dia.			3½" Dia.		
Length	Galv.	Alz.	Stain.	Galv.	Alz.	Stain.
18	42065	_	42492	42066	_	42455
24	53089	_	_	53090	_	52435
36	54047	_	_	54048	_	53679
	4" Dia.			4½" Dia.		
12	41692	_	41691	41694	_	41693
18	42067	52123	42423	42068	52124	42424
24	42069	52128	42338	42070	52129	42339
36	43381	_	43202	43382	_	43203
48	55006	_	54049	55007	_	54050

Style ID - OD



	3" Dia.			3½" Dia.		
Length	Galv.	Alz.	Stain.	Galv.	Alz.	Stain.
18	42175	_	_	42176	_	_
	4" Dia.				5" Dia.	
18	42177	52068	_	42317	-	_

## **FLEX CONNECTOR**



Part No.	OAL	Inlet Dia.	Outlet Dia.	Use Clamp No.
41756	12	4 ID	4 <b>I</b> D	35976 (2)